## **AMENDMENTS TO THE CLAIMS:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

## **Listing of Claims:**

- 1. (Original) A reinforced structural member comprising:
  - a hollow structure defining a cavity;
  - a bag disposed within said cavity defining a space; and
  - a material disposed within said bag filling said space.
- 2. (Original) The assembly according to claim 1, wherein said structure includes a hole and said bag includes a compressed size equal to or smaller than said hole facilitating insertion of said bag into said cavity.
- 3. (Original) The assembly according to claim 2, wherein a cap is installed in said hole enclosing said cavity.
- 4. (Original) The assembly according to claim 2, wherein said bag includes an end having an opening facilitating insertion of said material into said bag.

- 5. (Original) The assembly according to claim 4, wherein said end is disposed within said cavity.
- 6. (Original) The assembly according to claim 1, wherein said material is a structural foam .
- 7. (Original) The assembly according to claim 6, wherein said structural foam is two-part epoxy.
- 8. (Original) The assembly according to claim 1, wherein said structure is an axle.
- 9. (Original) The assembly according to claim 8, wherein a suspension component is secured to said axle proximate to said material.
- 10. (Original) The assembly according to claim 9, wherein said structure includes a hole with a cap having a locating feature disposed in said hole, said locating feature positioning said suspension component.

- 11. (Original) A method of locally reinforcing a hollow structure comprising the steps of:
  - a) inserting a bag into a cavity of a structure;
  - b) filling the bag with a material; and
  - c) expanding the material.
- 12. (Currently Amended) The method according to claim [[9]]11, wherein the material is a structural foam.
- 13. (Currently Amended) The method according to claim [[9]]11, wherein the bag is closed prior to step [[C]]c).
- 14. (Currently Amended) The method according to claim [[9]]11, wherein the end of the bag is closed and inserted into the cavity.
- 15. (Currently Amended) The method according to claim [[9]]11, when step a) includes inserting the bag through a hole in the structure and a cap is installed into the hole subsequent to step b).

16. (Currently Amended) The method according to claim [[9]]11, wherein a component is secured to the structure proximate to the material.

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